



**SIEMAPREN 1309/60** is a spread easily, one- and two-component polychloroprene - adhesive.

## Application

**SIEMAPREN 1309 / 60** is an adhesive for the bonding of rubber, wood, leather, leather-board, Porocrêpe, PUR, textiles, Thermoplastic-rubber, crepe-materials, and similar.

**Not usable for PVC!**

## Technical data

<b>Basis</b>	Polychloropren
<b>Viscosity</b>	medium
<b>Colour</b>	yellowish-pale
<b>Coating</b>	brush, coating machines
<b>Airing time</b>	Depending on material, temperature etc. About 2/3-5 minutes.
<b>Open assembly time</b>	about 50 minutes.
<b>Cleaner</b>	<b>LÖSUNGSMITTEL 2002</b>
<b>Thinner</b>	<b>LÖSUNGSMITTEL 2002</b>
<b>Hardener</b>	<b>VERNETZER 5002 E</b>
<b>Pot life</b>	about 2 hours
<b>Curing time</b>	72 hours by 20°C

## Processing notes

Materials like rubber, leather, PUR and similar should be roughened well & free from dust. Leather should also be roughened to create a velvet like finish. Open assembly time can be from 2-60 minutes, or the adhesive can be re-activated several hours later with the use of a heat lamp.

The glue should be spread evenly on both surfaces & can be used cold or at temperatures of up to 80°C by using a lamp. Press surfaces firmly together & hammer if necessary.

The adhesive should be spread evenly on both pieces. It can be used cold inside the open assembly time up to 60 minutes, or re-activate both coats of the adhesive by up to 80 degrees C – within the pot life. Put surfaces immediately together and press or beat with a hammer.

# SIEMAPREN

## 1309/60

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### Trade units

1 liter, 6 liter, 12 liter

### Hazard class

VbF: A I; GGVS Class 3 F1, II \* UN 1133.

### Storage

In well-sealed packing **SIEMAPREN 1309/60** may be stored for about -9- month. Adhesive become thick by cold, but it warm completely up by room-temperature.

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The information given here refers to the experience gathered in practical use and in the laboratory up to now. We recommend to test the suitability of our products for your special usage as well as for your materials by tests of your own.